

MOTORIZED VALVE **inocal**

2-WAY BALL VALVE 1/2" – 3/4" – 1" – 1" 1/4

TECHNICAL INSTRUCTION

R6A2 Model (normal) R6B2 Model (auxiliary switch)

2 WIRES CONTROL – 60" OPEN CLOSE

□ OPERATION

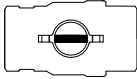
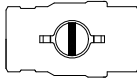
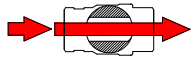
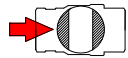
2 - WAY VALVE is provided with an **ON-OFF ball** powered by a 1 sense of march servomotor which has a bayonet coupling system. The ball rotates with an angle of **90°** for every position, with an external indication of operating position valve. The motorized zone valve is designed for operation by **2 wires** room thermostat (**OPEN-CLOSE**) or by every ON/OFF electrical control. With auxiliary switch version it is possible to control circulation pump, so that it is activated only if at least one of zone valves is opened.

A **manual operation** is possible by rotating servomotor when it is partly disconnected.

□ GENERAL USES

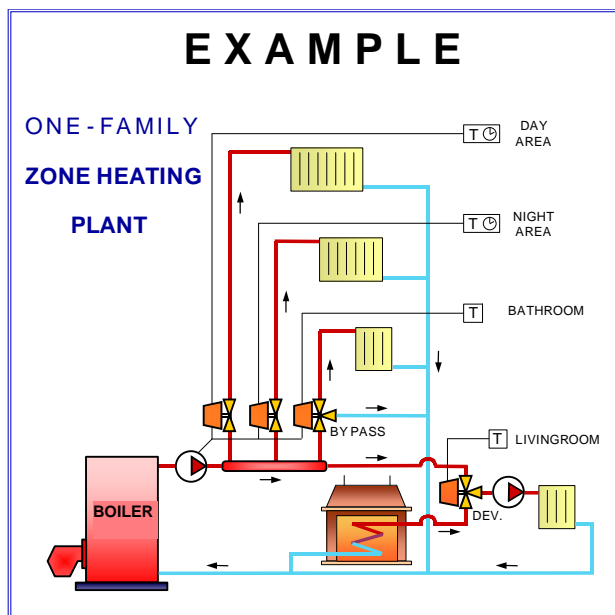
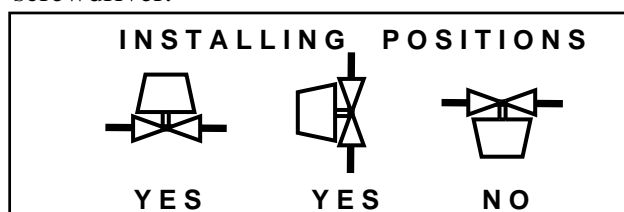
MOTORIZED VALVE can be used for thermoregulation in zone heating plants, with sanitary water, with fan-coil or in plants with automatic adjustment of warm and cold flows. All the fluids **must be compatible** with P.T.F.E. and EPDM rubber.



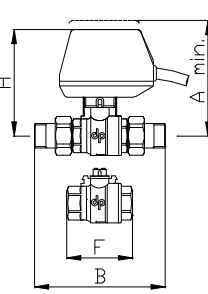
ROD			
POSITION	OPEN		CLOSED
FLOWS			
BALL VALVE MODELS	ATTACHMENTS	FEMALE	PIPE-UNIONS
	1 / 2 "	632 F	632 B
	3 / 4 "	602 F	602 B
	1 "	612 F	612 B
	1 " 1/4	622 F	622 B

□ INSTALLING

Our **ZONE VALVE** can be joined in any position except that with the spindle facing downwards. Before installing make sure that in pipeworks there is no extraneous matter such as remains of welding or threading. Servomotor and valve are separately supplied so that it is possible to install valve before and servomotor after, just when all building works are finished. It's easy to connect them with a bayonet coupling system. The disconnecting can be carried out easily by widening the two reeds with a screwdriver.



FEATURES OF ZONE BALL VALVE

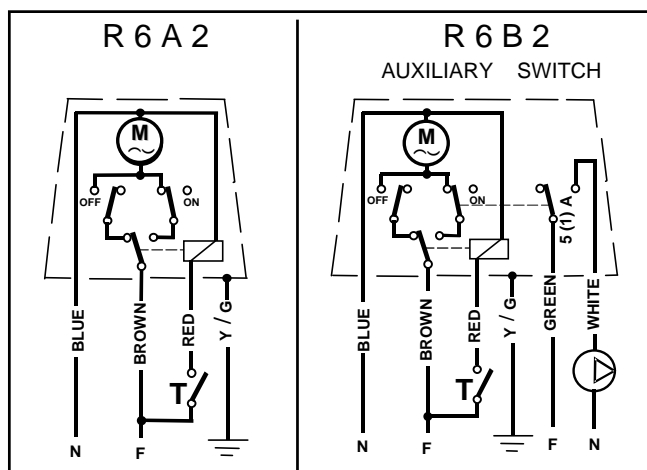
COMPONENTS		OVERALL DIMENSIONS				
SERVO - MOTORS	BALL VALVES	H	A min	B	F	WIDTH 63 
R6A2 or R6B2	632 F	110	120	--	76	
	602 F	110	120	--	76	
	612 F	115	125	--	86	
	622 F	120	130	--	94	
R6A2 or R6B2	632 B	110	120	130	--	
	602 B	110	120	136	--	
	612 B	115	125	155	--	
	622 B	120	130	172	--	

BALL VALVES 632 602 612 622

- Valve body : **BRASS CW617N (UNI 12165)**
- Ball : **BRASS CW617N (nichel-chromium plated)**
- Rod : **EXTRUDED OT CW614N (UNI 12164)**
- SEALS on the ball and on the rod : **P.T.F.E. and EPDM O-RINGS**
- Nominal operating pressure : **10 bar**
- Maximum differential operating pressure : **6 bar**
- Fluid temperature field : **FROM 0 °C to 100 °C**
- Utilisable fluids : **WATER or Fluids compatible with PTFE and EPDM rubber**
- Attachments : **Internal GAS or Flat sealing union attachments**
- Load loss : **no effect (TOTAL FLOW TYPE)**

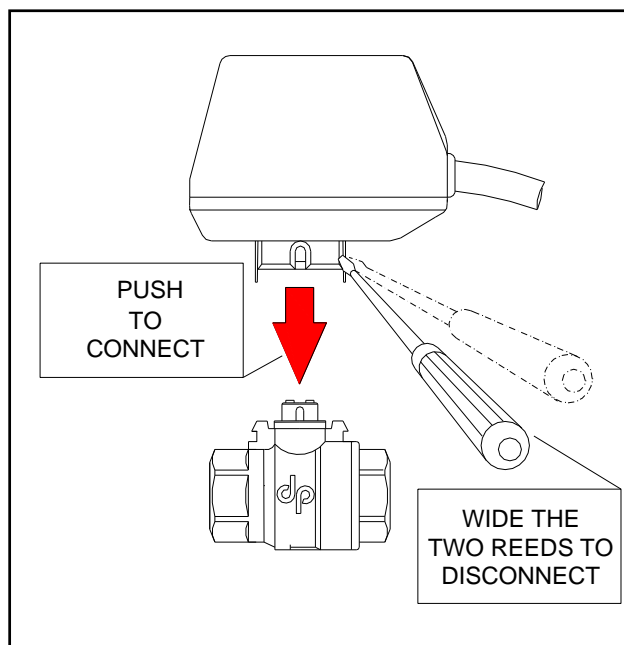
SERVOMOTORS R6A2 - R6B2

- Supply voltage : **230 V 50 Hz**
- Absorbed power : **3,5 VA**
- Torque on the control rod : **5 Nm (50 Kg • cm)**
- Ambient operating temperature : **0 °C ÷ 65 °C**
- Opening or closing time : **60 sec.**
- Type of control : **2 wires control – ON/OFF type**
- Auxiliary contact capability : **5A 250V**
- Electrical protection level : **IP 54**
- Cable length : **1,0 m**



□ ELECTRICAL CONNECTIONS

The electrical actuator has been equipped with a strong gear-box and steel gears. The auxiliary switch and a low rotation time avoid high boiler pressure. The electrical connections of servomotor have to be connected with the multipolar electric cable (4 or 6 wires) by reading technical instructions above-stated. The auxiliary switch (**GREEN and WHITE**) that stops circulation pump, is a "CLEAN" type in fact it's insulated from the control of the valve. The two wires (**GREEN and WHITE**) have to be parallel connected with the power supply of circulation pump. The possible hour-meter has to be connected between **OPEN (RED)** and **NEUTRAL (BLUE)** conductors.



MOTORIZED VALVE **inocal**

2-WAY BALL VALVE 1/2" – 3/4" – 1" – 1" 1/4

TECHNICAL INSTRUCTION

M62AN Model (normal) M62BN Model (auxiliary switch)

3 WIRES CONTROL – 60" OPEN CLOSE

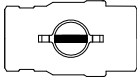
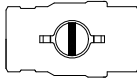
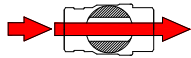
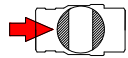
□ OPERATION

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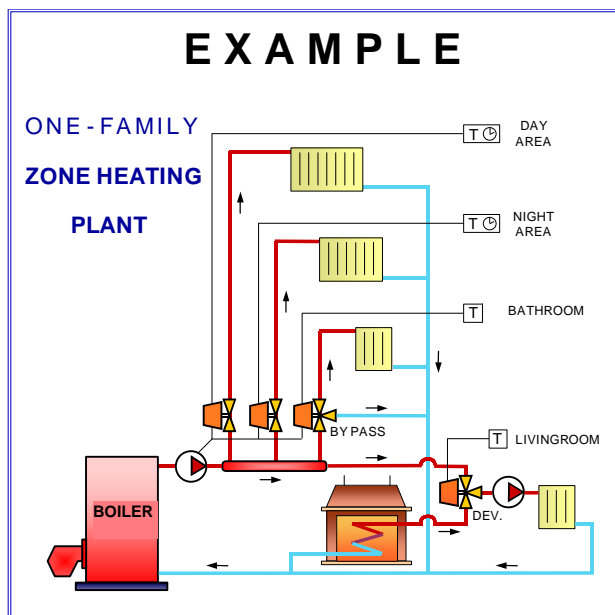
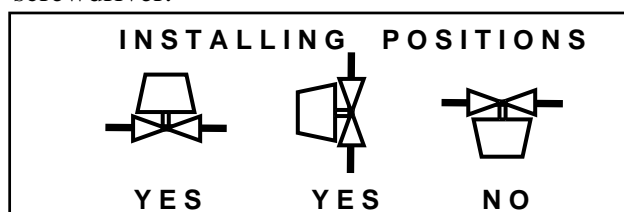
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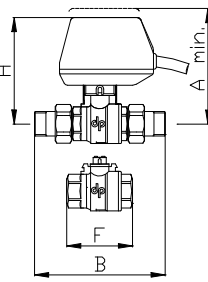
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FLOWS			
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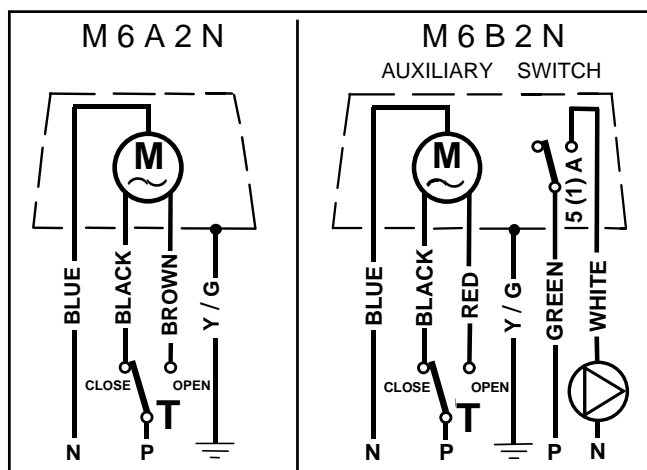
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SERVOMOTORS M6A2N - M6B2N

- Supply voltage : **230 V 50 Hz**
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